

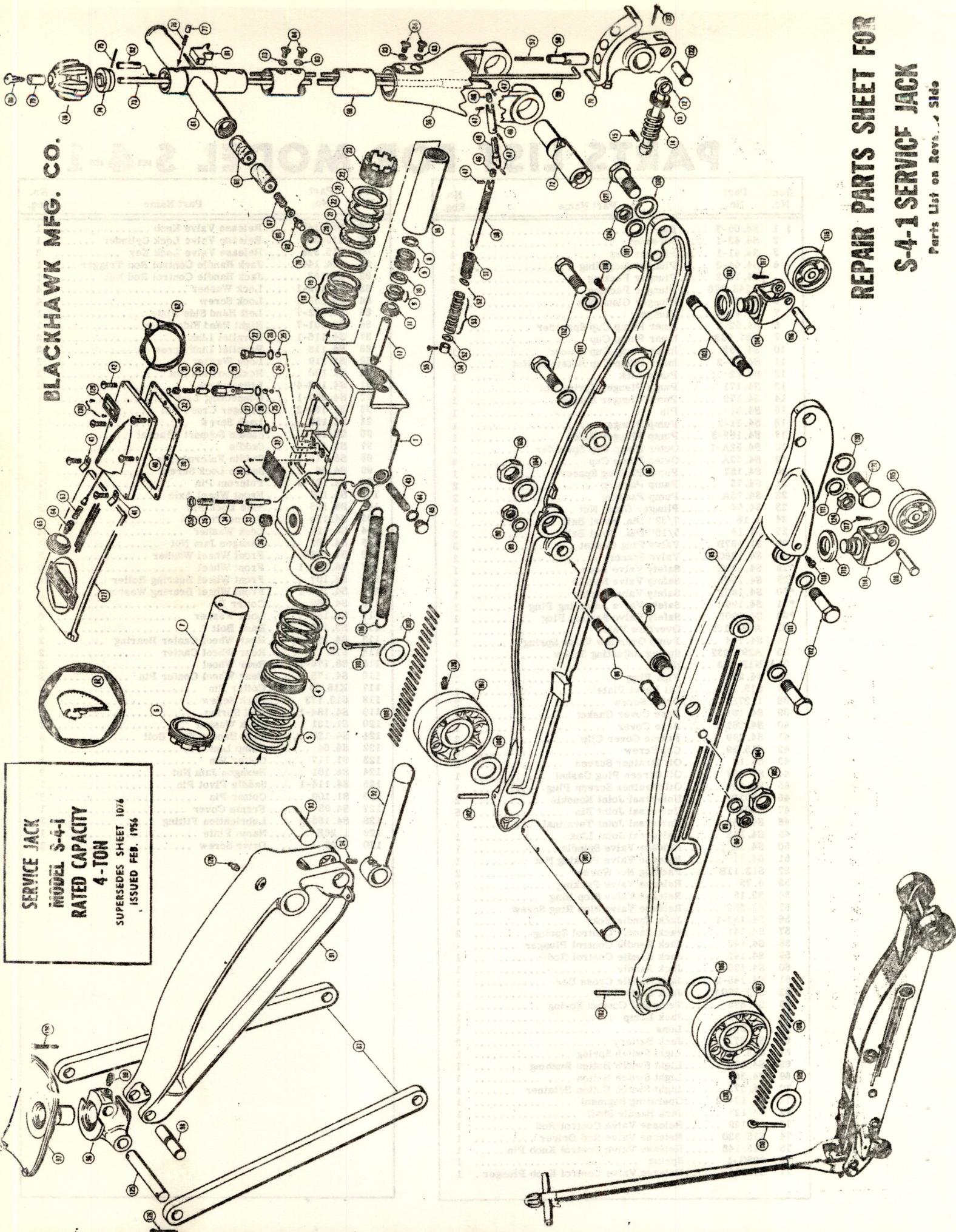
PARTS LIST FOR MODEL S-4-1

Item No.	Part No.	Part Name	No. Req.
1	S4.05-2	Base	1
2	S4.43-1	Spreader	1
3	S4.41-1	Plunger Cup	4
4	S4.44-2	Plunger Stop Ring	1
5	S4.76-2	Plunger Packing	2
	A148.076	Plunger Packing	2
6	S4.21-2	Plunger Gland Nut	1
7	S4.40-3	Plunger	1
8	S4.52-2	Inner Pump Cup Spreader	1
9	A87.053	Inner Pump Cup	5
10	S4.192	Inner Pump Cup Spacer	1
11	S4.55-2	Inner Pump Cup Retaining Nut	1
12	S4.62	Pump Link	1
13	S4.171	Pump Plunger Spring Nut	1
14	S4.170	Pump Plunger Spring	1
15	S4.61	Pin	1
16	S4.51-3	Pump Plunger	1
17	S4.163-3	Pump Plunger Guide	1
18	S4.52A-1	Outer Pump Cup Spreader	1
19	S4.53A	Outer Pump Cup	3
20	S4.187	Pump Packing Spacer	1
21	S4.75	Pump Packing	2
22	S4.75A	Pump Packing	2
23	S4.54	Plunger Gland Nut	1
24	1.16	7/32" Dia. Steel Ball	1
25	S1.16	5/16" Dia. Steel Ball	3
26	S1.167B	Valve Plug Gasket	3
27	S4.186G	Valve Spacer	2
*28	S4.190C	Safety Valve Body	1
*29	S4.190B	Safety Valve Needle	1
*30	S4.190F	Safety Valve Spring	1
*31	S4.190H	Safety Valve Adjusting Plug	1
*32	S4.190E	Safety Valve Sealing Plug	1
33	A298.165	Overflow Valve	1
34	S4.184	Pump Overflow Valve Spring	1
35	A297.232	Spring Adjusting Screw	1
35A	N12.143	Nut	1
36	S4.245	Pipe Plug	1
37	S15.319	Oil Level Plate	1
38	1.27B	Drive Screw	2
39	S4.161	Base Cover Gasket	1
40	S4.182-3	Base Cover	1
41	S4.299	Frame Cover Clip	2
42	S15.89	Cap Screw	6
43	S4.18	Oil Strainer Screen	1
44	S1.167	Oil Screen Plug Gasket	1
45	S4.150	Oil Strainer Screen Plug	1
46	1502D	Universal Joint Knuckle	2
47	1502E	Universal Joint Pin	5
48	S4.151	Universal Joint Terminal	1
49	S4.152	Universal Joint Link	1
50	S4.10	Release Valve Spindle	1
51	S4.11	Release Valve Packing Nut	1
52	S13.11B	Packing Nut Washer	2
53	5.75	Release Valve Packing	7
54	S3.13	Release Valve Stop Ring	1
55	S3.252	Release Valve Stop Ring Screw	1
56	S4.133-1	Jack Handle Yoke	1
57	S4.141	Jack Handle Control Spring	2
58	S4.140	Jack Handle Control Plunger	1
59	S4.142	Jack Handle Control Rod	1
60	S4.135	Jack Handle	1
61	S4.145-2	Jack Handle Cross Bar	1
62	S13.390A	Jack Light Wire	1
63	S4.375	Terminal Contact Spring	1
64	S4.376	Jack Lamp	1
65	S4.354	Lens	1
66	S4.377	Jack Battery	2
67	S15.141	Light Switch Spring	1
68	S4.370	Light Switch Button Bushing	1
69	S4.369	Light Switch Button	1
70	S4.371	Light Switch Button Retainer	1
71	S4.134-2	Operating Segment	1
72	S4.127	Jack Handle Shaft	1
73	S4.149	Release Valve Control Rod	1
74	S15.320	Release Valve Rod Driver	1
75	S15.148	Release Valve Control Knob Pin	1
76	906G-1	Spring	1
77	S1.146	Release Valve Control Knob Plunger	1

Item No.	Part No.	Part Name	No. Req.
78	S15.147	Release Valve Knob	1
79	S15.324	Release Valve Lock Cylinder	1
80	S15.325	Release Valve Lock Key	2
81	S14.144	Jack Handle Control Rod Trigger	1
82	S4.143	Jack Handle Control Rod Nut	1
83	S4.139-1	Lock Washer	4
84	S4.138-1	Lock Screw	4
85	S4.102-7	Left Hand Side Plate	1
86	S4.101-7	Right Hand Side Plate	1
87	S4.116-1	Parallel Link	2
88	S4.118	Parallel Link Screw	2
89	S1.119	Lock Washer	2
90	S1.120	Hexagon Jam Nut	2
91	S4.103-4	Lifting Arm	1
92	S4.202-1	Connecting Link	1
93	S4.169-2	Plunger Cross Pin	1
94	S1.159	Lock Screw	1
96	S8.111	Saddle Support Bracket	1
97	S3.45	Saddle	1
98	S8.112	Saddle Fulcrum Pin	1
99	S4.46	Saddle Lock Screw	1
100	S4.121-2	Fulcrum Pin	1
101	S4.104	Front Wheel Axle	1
102	S8.105	Axle Lock Pin	2
103	S4.124	Frame Tie Rod	1
104	S4.122	Lock Washer	2
105	S4.123	Hexagon Jam Nut	2
106	S4.108B	Front Wheel Washer	2
107	S8.106-1	Front Wheel	2
108	S4.107	Front Wheel Bearing Roller	48
109	S4.108-1	Front Wheel Bearing Washer	2
110	S4.109	Cotter Pin	2
111	S4.180	Lock Washer	6
112	S3.128	Base Bolt	4
113	S4.155A-1	Rear Wheel Caster Bearing	2
114	S13.154	Rear Wheel Caster	2
115	S8.174-1	Rear Wheel	2
116	S4.175	Rear Wheel Center Pin	2
117	K18.58	Cotter Pin	2
118	S13.173	Lock Screw	2
119	S4.184-1	Pull Spring	2
120	S1.131	Lock Washer	2
121	S4.128	Jack Handle Yoke Bolt	2
122	S4.64	Pump Link Pin	1
123	S1.117	Cotter Pin	1
124	S4.181	Hexagon Jam Nut	2
125	S4.114-1	Saddle Pivot Pin	1
126	S1.109	Cotter Pin	2
127	S4.98	Frame Cover	1
128	S4.188-2	Lubrication Fitting	3
129	1.26E	Name Plate	1
130	1.03	Drive Screw	2

BLACKHAWK MFG. CO.

SERVICE JACK
MODEL S-4-1
RATED CAPACITY
4-TON
SUPERSSES SHEET 1076
ISSUED FEB. 1956



REPAIR PARTS SHEET FOR

S-4-1 SERVICE JACK

Parts List on Reverse Side